



## UN28-12D (12V28Ah/20hr)

The rechargeable batteries are lead-lead dioxide systems. The dilute sulfuric acid electrolyte is absorbed by separators and thus immobilized.

Should the battery be accidentally overcharged producing hydrogen and oxygen, Special one-way valves allow the gases to escape thus avoiding excessive pressure build-up. Otherwise, the battery is completely sealed and is, therefore, maintenance-free, leak proof and usable in any position.

### Battery Construction

Component	Positive plate	Negative plate	Container	Cover	Safety valve	Terminal	Separator	Electrolyte
Raw material	Lead dioxide	Lead	ABS	ABS	Rubber	Copper	Fiberglass	Sulfuric acid

### General Feature

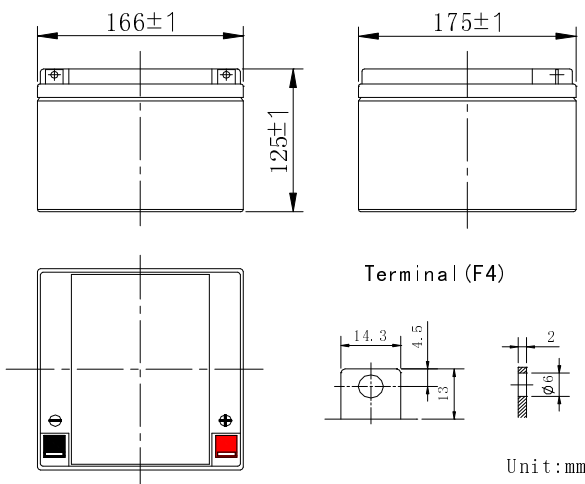
- Absorbent Glass Mat(AGM) technology for efficient gas recombination of up to 99% and freedom from electrolyte maintenance or water adding.
- Not restricted for air transport-complies with IATA/ICAO Special Provision A67.
- UL-recognized component.
- Can be mounted in any orientation.
- Computer designed lead, calcium tin alloy grid for high power density.
- Long service life, float or cyclic applications.
- Maintenance-free operation.
- Low self discharge.

### Performance Characteristics

Capacity 77°F(25°C)	20 hour rate (1.4A、10.5V)	28.0Ah
	10 hour rate (2.7A、10.5V)	27.0Ah
	5 hour rate (4.8A、10.5V)	24.0Ah
	1 hour rate (17.5A、9.6V)	17.5Ah
Internal Resistance	Full charged Battery77°F(25°C):11mΩ	
Capacity affected by Temperature (20 hour rate)	104° F(40°C)	102%
	77° F(25°C)	100%
	32° F(10°C)	85%
	5° F(-15°C)	65%
Self-Discharge 68°F(20°C)	Capacity after 3 month storage	90%
	Capacity after 6 month storage	80%
	Capacity after 12month storage	60%
Max. discharge current77°F(25°C): 300A(5S)		
Charge (Constant Voltage)	Float: 13.6~13.8 V/77° F(25°C)	
	Cycle:14.5~14.9 V/77°F(25°C) Max. Current: 7A	

### SPECIFICATION

Nominal voltage	12V
Number of cell	6
Length(mm/inch)	166/6.54
Width(mm/inch)	176/6.93
Height(mm/inch)	125/4.92
Total Height(mm/inch)	125/4.92
Approx. Weight(kg/lbs)	8.3/18.3



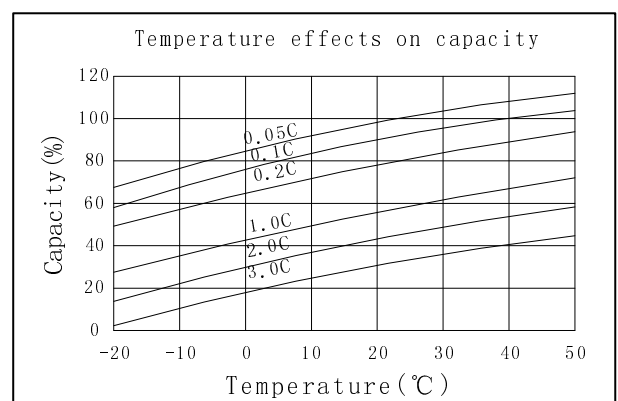
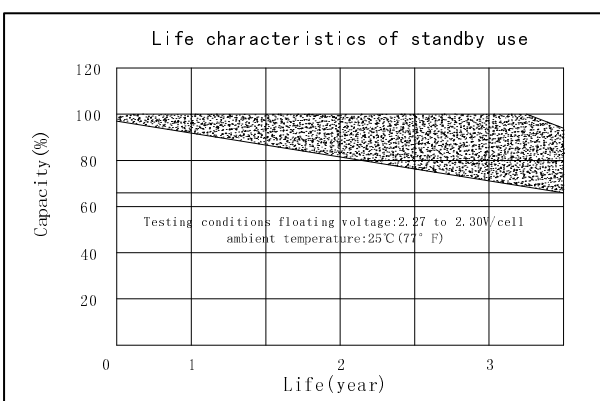
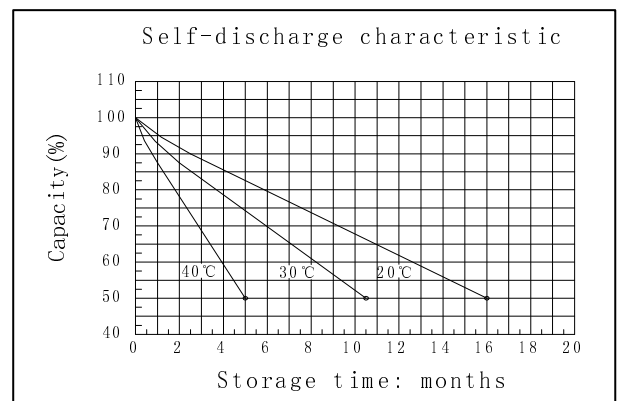
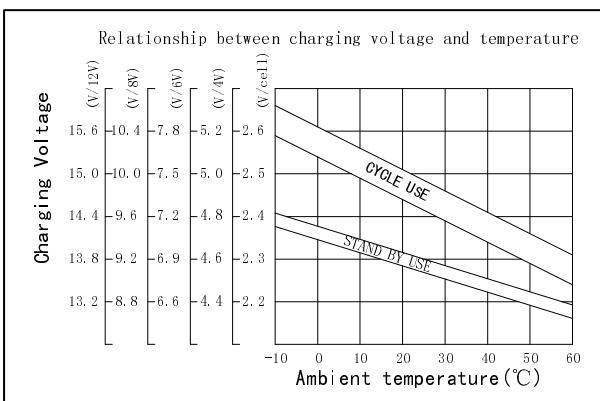
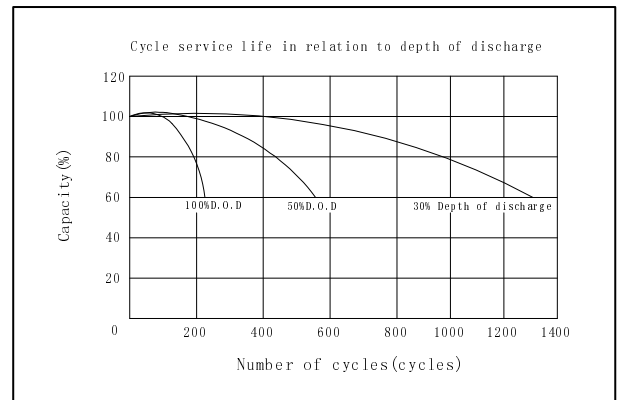
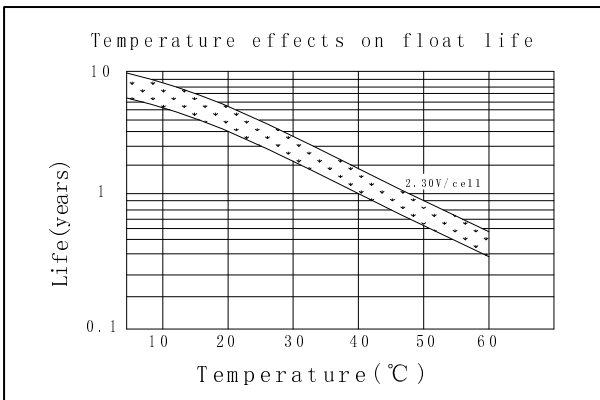
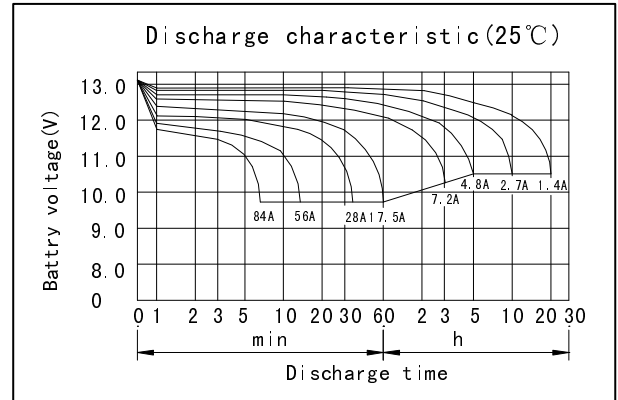
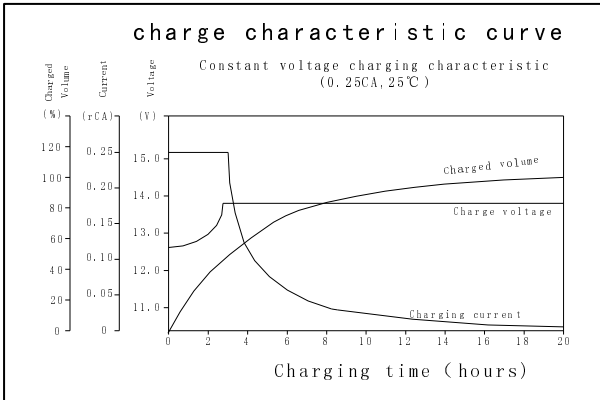
Discharge Constant Current (Amperes at 77° F25 °C)

End Point Volts/Cell	5min	10min	15min	30min	1h	3h	5h	10h	20h
1.60V	110	76.0	52.0	31.0	17.5	7.67	5.28	2.82	1.48
1.65V	104	72.4	49.7	29.8	17.0	7.46	5.11	2.78	1.45
1.70V	98.3	68.6	47.3	28.5	16.5	7.20	4.94	2.74	1.42
1.75V	92.2	64.7	44.9	27.1	15.9	6.92	4.80	2.70	1.40
1.80V	86.1	60.9	42.4	25.7	15.1	6.62	4.63	2.65	1.38

Discharge Constant Power (watts at 77° F 25 °C)

End Point Volts/Cell	5min	10min	15min	30min	45min	1h	2h	3h	5h
1.60V	208	135	105	61.7	46.7	36.7	24.0	16.0	10.4
1.65V	195	127	99.3	58.6	44.5	35.1	23.3	15.6	10.2
1.70V	183	119	93.6	55.4	42.3	33.5	22.5	15.2	10.0
1.75V	170	111	87.8	52.2	40.0	31.8	21.6	14.4	9.90
1.80V	157	104	82.0	49.0	37.7	30.1	20.7	13.8	9.80

(Note)The above characteristics data are average values obtained Within three charge/discharge cycles not the minimum values.



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